

MAY 25 2018



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D350-589-011
Job Sheet 178020



Part No: D350-589-011

Job Qty: 2 ea

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/31/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 28 2018
105	Packaging	2 pcs		5/31/18	0.00	0.00	Packaging1-3		MAY 28 2018
110	QC	2 pcs		5/31/18	0.00	0.00	QC4		
120	Packaging	2 pcs		5/31/18	0.00	0.00	Packaging3-1		
125	DC	2 pcs		5/31/18	0.00	0.00	DC		MAY 29 2018
130	QC21-FG	2 Ea		5/31/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2237	Striker Plate	6 Ea (3 ea)	90-Start up Operation	5051680
D2583	Latch Bracket	6 Ea (3 ea)	90-Start up Operation	5056768
D2585	Latch Clamp	6 Ea (3 ea)	90-Start up Operation	5038640
D2586 (CH751)	Door Latch	6 Ea (3 ea)	90-Start up Operation	5057725
D2587	Door Plug	2 Ea (1 ea)	90-Start up Operation	5038352
D2589 (CH751)	Keys, Key Chain	2 Ea (1 ea)	90-Start up Operation	5132942
MS20470AD4-5	Rivet, Universal Head	12 Ea (6 ea)	90-Start up Operation	5018536
MS21042L3	Nut	6 Ea (3 ea)	90-Start up Operation	5054107
MS27039-1-15	Screw	6 Ea (3 ea)	90-Start up Operation	5038766
NAS1149D0363J	Washer	6 Ea (3 ea)	90-Start up Operation	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2237	6	55	0
	D2583	6	56	0
	D2585	6	54	0
	D2586	6	38	0
	D2587	2	27	0
	D2589	2	230	0
	MS20470AD4-5	12	3,045	0
	MS21042L3	6	1,556	0
	MS27039-1-15	6	356	0
	NAS1149D0363J	6	2,940	0



Container No: S074986



Part: D350-589-011

Job No: 178020

Serial No/Batch: S074986

Revision:

Inspector:

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Date: 05/28/18

3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.